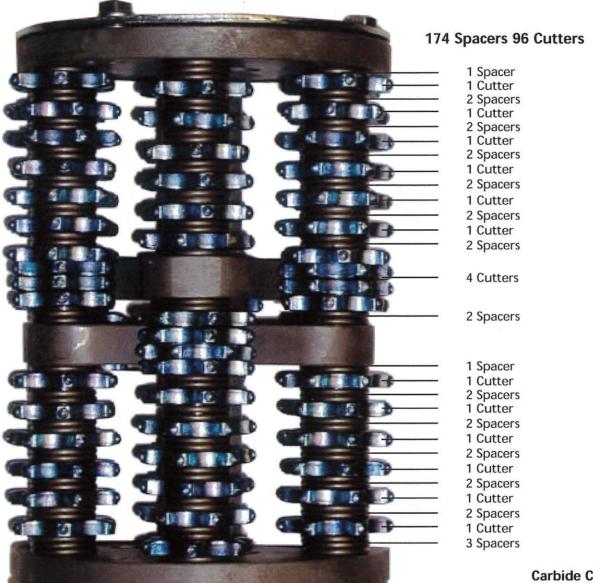


CPM-8, 6-Shaft Fine **Carbide Cutter Drum Assembly Procedure**



Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- · Rotationally Balanced
- Loose fit
- · One Spacer minimum by each flange

Spacer



CG227 Part # 12230

Carbide Cutter



CP206-T Part # 20156